

**TIFFIN PARTS, LLC**  
 Phone 1-800-219-6354 Fax 1-888-397-4794

<b>ENGINE KIT 331</b>		<b>4G63 MITSUBISHI</b> with Balance Shaft			
<b>(4CYL)</b>		Cup Head piston w/4 valve reliefs (replaces 3 valve relief in sets)			
<b>*****Piston &amp; Ring Size Availability*****</b>					
	<b>STD</b>	<b>.25mm</b>	<b>.50mm</b>	<b>.75mm</b>	<b>1.00mm</b>
<b>4 PISTONS</b>	920282	920283	920284	920284	920286
<b>1 RING SET</b>	MD105516	MD105517	MD105518	MD105519	MD105520
<b>*****Bearing Size Availability*****</b>					
	<b>STD</b>	<b>.25mm</b>	<b>.50mm</b>	<b>.75mm</b>	
<b>1 MAIN BRG SET</b>	MD195906	MD195907	MD195908	MD195909	
<b>1 ROD BRG SET</b>	MD195936	MD195946	MD195947	MD195948	
<b>1 O/H GASKET SET</b>	MD997046				
<b>1 OIL PUMP ASSY</b>	MD194009	(does not fit Clark)			
<b>1 TIMING BELT</b>	MD140227				
<b>1 BAL. BELT</b>	MD106103				
<b>BAL. BRGS.</b>	918701 SET				
<b>1 FREEZE PLUGS</b>	FPK330				
					<b>EK331</b>

<b>1 CAM SPROCKET</b>	MD120379	
<b>1 CRANK SPROCKET</b>	MD120373	
<b>1 TENSIONER</b>	MD129033	
<b>1 BAL. BELT TEN.</b>	MD115976	
		<b>TK331</b>

<b>4 INTAKE VALVE</b>	MD070691	<b>VK330A</b>
<b>4 EXHAUST VALVE</b>	MD070693	
<b>4 INTAKE GUIDE</b>	MD020551	
<b>4 EXHAUST GUIDE</b>	MD020561	

**MK331 MASTER KIT**

**OTHER PARTS AVAILABLE**

<b>1 LASH ADJUSTER</b>	MD151382	<b>1 V/G GASKET SET</b>	MD971325
<b>1 VALVE SPRING</b>	MM130062	<b>1 SLEEVE</b>	MD105500
<b>1 VALVE SEAL</b>	MD000508	<b>1 B/S TENSIONER</b>	MD103722