

**TIFFIN PARTS, LLC**  
 Phone 1-800-219-6354 Fax 1-888-397-4794

<b>ENGINE KIT 140 (4CYL.)</b>	<b>5R TOYOTA</b> (with round port head and flanged thrust mains)				
	*****Piston & Ring Size Availability*****				
	<b>STD</b>	<b>.50mm</b>	<b>.75mm</b>	<b>1.00mm</b>	<b>1.50mm</b>
<b>4 PISTONS</b>	13101-44015	13103-44015	13104-44015	13105-44015	13107-44015
<b>1 RING SET</b>	13011-44062	13013-44062	13014-44062	13015-44062	13017-44062
<b>CHROME RINGS</b>	13011-44062C	13013-44062C	13014-44062C	13015-44062C	13017-44062C
	*****Bearing Size Availability*****				
	<b>STD</b>	<b>.25mm</b>	<b>.50mm</b>	<b>.75mm</b>	<b>1.00mm</b>
<b>1 MAIN BRG SET</b>	11702-44020	11704-44020	11705-44020	11706-44020	11707-44020
<b>1 ROD BRG SET</b>	13202-44040	13204-44040	13205-44040	13206-44040	13207-44040
<b>1 CAM BRG. SET</b>	11802-40010				
<b>4 PIN BUSHING</b>	90999-73064				
<b>1 OIL PUMP</b>	15100-44011				
<b>1 O/H GASKET SET</b>	04111-96053	(with timing gears)			
	04111-96052	(with timing chain)			
<b>1 FREEZE PLUG KIT</b>	FPK140				
					<b>EK140</b>

<b>4 INTAKE VALVE</b>	13711-44012	(w/2 groove valves)	
<b>4 EXHAUST VALVE</b>	13715-44012		
<b>8 VALVE GUIDE</b>	11122-44011		<b>VK140</b>

<b>1 CAMSHAFT</b>	13511-44040	
<b>8 LIFTERS</b>	13751-44040	<b>CK140</b>

<b>1 CAM SPROCKET</b>	13522-33010	(with timing chain)
<b>1 CRANK SPROCKET</b>	13521-33010	
<b>1 TIMING CHAIN</b>	13506-44010	
<b>1 TENSIONER</b>	13545-44010	<b>TK140</b>

**MK140 MASTER KIT**

**OTHER PARTS AVAILABLE**

<b>1 V/G GASKETS</b>	04112-96051	<b>1 VALVE SPRING</b>	90501-44777
<b>1 STEM SEAL</b>	90913-02042	<b>1 KEEPER</b>	90913-03013
<b>1 SLEEVE</b>	11461-44010		(round groove style)