

TIFFIN PARTS, LLC
 Phone 1-800-219-6354 Fax 1-888-397-4794

| ENGINE KIT 140A (4CYL.) | | 5R TOYOTA (with round port head and thrust washers) | | | |
|---|--------------|--|---------------------|---------------|---------------|
| *****Piston & Ring Size Availability***** | | | | | |
| | STD | .50mm | .75mm | 1.00mm | 1.50mm |
| 4 PISTONS | 13101-44015 | 13103-44015 | 13104-44015 | 13105-44015 | 13107-44015 |
| 1 RING SET | 13011-44062 | 13013-44062 | 13014-44062 | 13015-44062 | 13017-44062 |
| CHROME RINGS | 13011-44062C | 13013-44062C | 13014-44062C | 13015-44062C | 13017-44062C |
| *****Bearing Size Availability***** | | | | | |
| | STD | .25mm | .50mm | .75mm | 1.00mm |
| 1 MAIN BRG SET | 11702-44020 | 11704-44020 | 11705-44020 | 11706-44020 | 11707-44020 |
| 1 ROD BRG SET | 13202-44040 | 13204-40440 | 13205-44040 | 13206-44040 | 13207-44040 |
| 1 CAM BRG. SET | 11802-40010 | | | | |
| 4 PIN BUSHING | 90999-73064 | | | | |
| 1 OIL PUMP | 15100-44011 | | | | |
| 1 O/H GASKET SET | 04111-96053 | (with timing gears) | 90.5 mm HEAD GASKET | | |
| 1 THRUST WASHER | 11011-38010 | SET | | | |
| 1 FREEZE PLUG KIT | FPK140 | | | | |
| | | | | | EK140A |

| | | | |
|------------------------|-------------|--------------------------|---------------|
| 4 INTAKE VALVE | 13711-44013 | (w/single groove valves) | |
| 4 EXHAUST VALVE | 13715-44013 | | |
| 8 VALVE GUIDE | 11122-44011 | | EK140A |

| | | |
|-------------------|-------------|---------------|
| 1 CAMSHAFT | 13511-44040 | |
| 8 LIFTERS | 13751-44040 | CK140A |

MK140A MASTER KIT

OTHER PARTS AVAILABLE

| | | | |
|----------------------|-------------|-----------------------|----------------------|
| 1 V/G GASKETS | 04112-96051 | 1 VALVE SPRING | 90501-44777 |
| 1 STEM SEAL | 90913-02042 | 1 KEEPER | 90913-03013 |
| 1 SLEEVE | 11461-44010 | | (round groove style) |