

INDUSTRIAL PARTS WAREHOUSE, INC

419-447-6545 fax 419-447-7527

12R AND 2R ARE SAME ENGINES, DIFFERENT BORE (PISTON SIZE)

ENGINE KIT 100 2R TOYOTA (4 CYL.)

******* Piston & Ring Size Availability *******

	STD	.50mm	.75mm	1.00mm	1.50mm
4 PISTONS	13101-31011	13103-31011	13104-31011	13105-31011	13107-31011
1 RING SET	13011-31040	13013-31040	13014-31040	13015-31040	13017-31040

******* Bearing Size Availability *******

	STD.	.25mm	.50mm	.75mm	1.00mm
1 MAIN BRG.SET	11702-31020	11704-31020	11705-31020	11706-31020	11707-31020
1 ROD BRG.SET	13202-31020	13204-31020	13205-31020	13206-31020	13207-31020
1 PIN BUSHING	90999-73027	Same As 90999-73059			
1 CAM BRG.SET	11802-31010				
1 OIL PUMP	15200-31011				
1 O/H GASKET SET	04111-31012 (Square Port, Late)		04111-31020 (Round Port, Early)		
1 THRUST WASHER	11011-31030				
1 FREEZE PLUGS	FPK100				EK100

1 CAM SPROCKET	13523-31010	Same As 13523-7800	
1 CRANK SPROCKET	13521-31010	Same As 13521-96001	TK100

4 INTAKE VALVE	13711-31012	Sq.port , Late	13711-31030	Rd.port, Early
4 EXHAUST VALVE	13715-31012		13715-31030	
8 INT/EXH GUIDE	11122-31020	VK100	11122-31020	VK100A

1 CAMSHAFT	13511-31900		
8 LIFTERS	13751-31010		CK100

MK100

OTHER PARTS AVAILABLE

1 SLEEVE	11461-31010		
1 KEEPER	90913-03005		
1 VALVE SPRING	90501-45115	Rd. port	Early Style
1 VALVE SPRING	90501-45609	Sq. port	Late Style
1 RING SET	13012-31040	.25 mm	