

INDUSTRIAL PARTS WAREHOUSE, INC
419-447-6545 fax 419-447-7527

ENGINE KIT 120 4P TOYOTA (4 CYL.)

***** Piston & Ring Size Availability *****

| | STD | .50mm | .75mm | 1.00mm | 1.50mm |
|---------------------|-------------|-------------|-------------|-------------|-------------|
| 4 PISTONS | 13101-96001 | 13103-96001 | 13104-96001 | 13105-96001 | 13107-96001 |
| 1 RING SET | 13011-23010 | 13013-23010 | 13014-23010 | 13015-23010 | 13017-23010 |
| CHROME RINGS | 13011-78002 | 13013-78002 | 13014-78002 | 13015-78002 | 13017-78002 |

***** Bearing Size Availability *****

| | STD. | .25mm | .50mm | .75mm | 1.00mm |
|-------------------------|-------------|--------------------------------------|-------------|-------------|--------------|
| 1 MAIN BRG.SET | 11702-23011 | 11704-23011 | 11705-23011 | 11706-23011 | 11707-23011 |
| 1 ROD BRG.SET | 13202-23012 | 13204-23012 | 13205-23012 | 13206-23012 | 13207-23012 |
| 1 CAM BRG.SET | 11802-23010 | | | | |
| 4 PIN BUSHING | 90999-73059 | SAME AS 90999-73027 | | | |
| 1 OIL PUMP | 15100-23011 | | | | |
| 1 O/H GASKET SET | 04111-96002 | w/gear drive (cast iron front cover) | | | |
| | 04111-78002 | w/chain drive (alum.front cover) | | | |
| 1 THRUST WASHER | 11011-23010 | SET | | | |
| 1 FREEZE PLUGS | FPK120 | | | | EK120 |

| | | | |
|-------------------------|-------------|---------------------|--------------|
| 1 CAM SPROCKET | 13523-78000 | SAME AS 13523-31010 | |
| 1 CRANK SPROCKET | 13521-96001 | SAME AS 13523-31010 | TK120 |

| | | | |
|------------------------|-------------|------------------------------|---------------|
| 4 INTAKE VALVE | 13711-23020 | 2 groove(with o-ring on top) | VK120 |
| 4 EXHAUST VALVE | 13715-23020 | “ “ | |
| 8 VALVE GUIDE | 11122-23011 | | |
| 4 INTAKE VALVE | 13711-23021 | single groove | VK120A |
| 4 EXHAUST VALVE | 13715-23021 | “ | |
| 8 VALVE GUIDE | 11122-23011 | | |

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| 8 LIFTERS | 13751-23012 | CK120 |
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MK120

OTHER PARTS AVAILABLE

| | | | |
|---------------------|--------------------|------------------------------|--------------|
| PTO CHAIN | 13506-96000 | R/A STAND. | 13951-23030 |
| V/G GASKETS | 04112-23030 | T/C SEAL | 90311-38024 |
| STEM SEAL | 90913-02033 | T/C SEAL | 90311-38024 |
| SLEEVE | 11461-23010 | SIDE SEAL | 11555-23010 |
| KEEPER | 90913-03005 | PUSH ROD | 13781-23011 |
| VALVE SPRING | 90501-44777 | STEM SEAL | 90913-02033R |
| ROD BOLT | 90910-02044 | R/M SEAL | 11551-23010 |
| RING SET | 13012-23010 .25 mm | CHAIN DRIVE HYDRAULIC | |
| RETAINER | 13741-23020 | PUMP GASKET | 11315-78000 |
| RETAINER | 13741-24020 | | |
| GASKET | 16124-20010 | | |