

**INDUSTRIAL PARTS WAREHOUSE, INC**  
**419-447-6545      fax 419-447-7527**

<b>ENGINE KIT 140</b>	<b>5R TOYOTA (With round port head and flanged thrust mains)</b> <b>(4 CYL.)</b>				
***** Piston & Ring Size Availability *****					
	<b>STD</b>	<b>.50mm</b>	<b>.75mm</b>	<b>1.00mm</b>	<b>1.50mm</b>
<b>4 PISTONS</b>	13101-44015	13103-44015	13104-44015	13105-44015	13107-44015
<b>1 RING SET</b>	13011-44062	13013-44062	13014-44062	13015-44062	13017-44062
<b>CHROME RINGS</b>	13011-44062C	13013-44062C	13014-44062C	13015-44062C	13017-44062C
***** Bearing Size Availability *****					
	<b>STD.</b>	<b>.25mm</b>	<b>.50mm</b>	<b>.75mm</b>	<b>1.00mm</b>
<b>1 MAIN BRG.SET</b>	11702-44020	11704-44020	11705-44020	11706-44020	11707-44020
<b>1 ROD BRG.SET</b>	13202-44040	13204-44040	13205-44040	13206-44040	13207-44040
<b>1 CAM BRG.SET</b>	11802-40010				
<b>4 PIN BUSHING</b>	90999-73064				
<b>1 OIL PUMP</b>	15100-44011				
<b>1 O/H GASKET SET</b>	04111-96053 (with timing gears)				
	04111-96052 (with timing chain)				
<b>1 FREEZE PLUGS</b>	FPK140				<b>EK140</b>

<b>4 INTAKE VALVE</b>	13711-44012	(with two groove valves)	<b>VK140</b>
<b>4 EXHAUST VALVE</b>	13715-44012		
<b>8 VALVE GUIDE</b>	11122-44011		
<b>4 INTAKE VALVE</b>	13711-44013	(with single groove valves)	<b>VK140A</b>
<b>4 EXHAUST VALVE</b>	13715-44013		
<b>8 VALVE GUIDE</b>	11122-44011		

<b>1 CAMSHAFT</b>	13511-44040	<b>CK140</b>
<b>8 LIFTERS</b>	13751-44040	

<b>1 CAM SPROCKET</b>	13522-33010	(with timing chain)	
<b>1 CRANK SPROCKET</b>	13521-33010		
<b>1 TIMING CHAIN</b>	13506-44010		
<b>1 TENSIONER</b>	13545-44010		<b>TK140</b>

**MK140**

**OTHER PARTS AVAILABLE**

<b>1 V/G GASKETS</b>	04112-96051	<b>1 RING SET</b>	13016-44062	1.25mm
<b>1 STEM SEAL</b>	90913-02042	<b>1 RING SET</b>	13012-44062	.25mm
<b>1 SLEEVE</b>	11461-44010	<b>1 BOLT/WASHER</b>	90159-80074	
<b>1 VALVE SPRING</b>	90501-44777 SAME AS 90501-42627			
<b>1 KEEPER</b>	90913-03013 (round groove style)			