

**INDUSTRIAL PARTS WAREHOUSE, INC**

419-447-6545      fax 419-447-7527

ENGINE KIT EKF163      CONTINENTAL (4 CYL.)					
***** Piston & Ring Size Availability *****					
	STD	.020	.030	.040	.060
4 PISTONS	1-4F163-0	1-4F163-20	1-4F163-30	1-4F163-40	1-4F163-60
1 RING SET	2-4F163-0	2-4F163-20	2-4F163-30	2-4F163-40	2-4F163-60
***** Bearing Size Availability *****					
	STD.	.010	.020	.030	
1 MAIN BRG.SET	3-4F163-0	3-4F163-10	3-4F163-20	3-4F163-30	
*1 ROD BRG.SET	4-4F163-0	4-4F163-10	4-4F163-20	4-4F163-30	
*1 ROD BRG.SET STGD	5-4F163-0	5-4F163-10	5-4F163-20	5-4F163-30	
4 PIN BUSHING	7-4F162				
1 CAM BRG.SET	6-4F162				
1 OIL PUMP	MUST SPECIFY, SEE BELOW				
1 O/H GASKET SET -GEN	8-4F163				
1 FREEZE PLUG KIT	9-4F163				EKF163

1 CAM SPROCKET - 48T	15-4F162-48T	
1 CRANK SPROCKET - 24T	17-4F162-24T	TKF163

4 INTAKE VALVE	11-4F163	
4 EXHAUST VALVE	12-4F163-0	
8 INT/EXH GUIDE	13-4F163	
8 VALVE SPRINGS	14-4F162	VKF163

**MKF163 MASTER KIT**

**AVAILABLE OIL PUMPS**

- 1 #10-4F162-27C (CONT. F600L4135)
- 1 #10-4F162-103 (CONT. F400L4314)
- 1 #10-4F162-27E (CONT. F600L4132)
- 1 #10-4F163-27H (CONT. F400L3304)

**OTHER PARTS AVAILABLE**

1 56T CAM GEAR (CONT. F400H403)	15-4F162-56T	1 CYL. HEAD GASKET	22-4F162
1 56T CAM GEAR (CONT. F400H406)	15-4F162-56TA	1 VALVE COVER SET	23-4F163
1 28T CRANK GEAR (CONT. F226H202)	17-4F163-28TA	1 50T IDLER GEAR	16-4F162-50T
1 28T CRANK GEAR (CONT. F600H317)	17-4F162-28T	1 20T FAN DRIVE GEAR	29-4F163-20T
1 INT. VALVE SEAT INSERTS	18-4F162	1 HEAD SET	21-4F162
1 EXH. VALVE —LPG	12-4F163-1	1 MANIFOLD SET	24-4F162
1 EXH. VALVE SEAT INSERTS	19-4F163	1 TIMING COVER SET	27-4F163
1 REAR MAIN SEAL	26-4F162		
1 SQ. GOOVE KEEPERS	20-4F163		