

**TIFFIN PARTS, LLC**  
 Phone 1-800-219-6354 Fax 1-888-397-4794

<b>ENGINE KIT 100</b>		<b>12R AND 2R ARE SAME ENGINES, DIFFERENT BORE (PISTON SIZE)</b>			
		<b>*****Piston &amp; Ring Size Availability*****</b>			
		<b>.50mm</b>	<b>.75mm</b>	<b>1.00mm</b>	
<b>4 PISTONS</b>	<b>STD</b> 13101-31011	13103-31011	13104-31011	13105-31011	
<b>1 RING SET</b>	13011-31040	13013-31040	13014-31040	13015-31040	
		<b>*****Bearing Size Availability*****</b>			
		<b>.25mm</b>	<b>.50mm</b>	<b>.75mm</b>	
<b>1 MAIN BRG SET</b>	11702-31020	11704-31020	11705-31020	11706-31020	
<b>1 ROD BRG SET</b>	13202-31020	13204-31020	13205-31020	13206-31020	
<b>4 PIN BUSHING</b>	90999-73059	SAME AS 90999-73027			
<b>1 CAM BRG. SET</b>	11802-31010				
<b>1 O/H GASKET SET</b>	04111-31012	(Square Port, Late	04111-31020 (Round Port, Early)		
<b>1 THRUST WASHER</b>	11011-31030				
<b>1 FREEZE PLUG KIT</b>	FPK100				

<b>1 CAM SPROCKET</b>	13523-78000
<b>1 CRANK SPROCKET</b>	13521-96001

<b>4 INTAKE VALVE</b>	13711-31012	SQ. PORT, LATE	13711-31030	RD. P
<b>4 EXHUST VALVE</b>	13715-31012		13715-31030	
<b>8 INT/EXH GUIDE</b>	11122-31020		11122-23011	
<b>VK100</b>				

<b>1 CAMSHAFT</b>	13511-31900
<b>8 LIFTERS</b>	13751-31010

**MK100 MAS**

**OTHER PARTS AVAILABLE**

<b>1 SLEEVE</b>	11461-31010	
<b>1 KEEPER</b>	90913-03005	
<b>1 VALVE SPRING</b>	90501-45115	RD. PORT EARLY STYLE
<b>1 VALVE SPRING</b>	90501-45609	SQ. PORT LATE STYLE

**1.50mm**  
13107-31011  
13017-31040

**1.00mm**  
11707-31020  
13207-31020

**EK100**

**TK100**

PORT, EARLY

**VK100A**

**CK100**

**TER KIT**