

TIFFIN PARTS, LLC
 Phone 1-800-219-6354 Fax 1-888-397-4794

ENGINE KIT 140 (4CYL.)	5R TOYOTA (with round port head and flanged thrust mains) LATE				
	*****Piston & Ring Size Availability*****				
	STD	.50mm	.75mm	1.00mm	1.50mm
4 PISTONS	13101-44015	13103-44015	13104-44015	13105-44015	13107-44015
1 RING SET	13011-44062	13013-44062	13014-44062	13015-44062	13017-44062
CHROME RINGS	13011-44062C	13013-44062C	13014-44062C	13015-44062C	13017-44062C
	*****Bearing Size Availability*****				
	STD	.25mm	.50mm	.75mm	1.00mm
1 MAIN BRG SET	11702-44020	11704-44020	11705-44020	11706-44020	11707-44020
1 ROD BRG SET	13202-44040	13204-44040	13205-44040	13206-44040	13207-44040
1 CAM BRG. SET	11802-40010				
4 PIN BUSHING	90999-73064				
1 OIL PUMP	15100-44011				
1 O/H GASKET SET	04111-96053	(with timing gears)			
	04111-96052	(with timing chain)			
1 FREEZE PLUG KIT	FPK140				
					EK140

4 INTAKE VALVE	13711-44012	(w/2 round groove valves)	
4 EXHAUST VALVE	13715-44012		
8 VALVE GUIDE	11122-44011		VK140

4 INTAKE VALVE	13711-44013	(w/single round groove valves)	
4 EXHAUST VALVE	13715-44013		
8 VALVE GUIDE	11122-44011		VK140A

1 CAMSHAFT	13511-44040	
8 LIFTERS	13751-23012	CK140

1 CAM SPROCKET	13522-33010	(with timing chain)	
1 CRANK SPROCKET	13521-33010		
1 TIMING CHAIN	<u>13028-10601</u>		
1 TENSIONER	13545-44010		TK140

MK140 MASTER KIT

OTHER PARTS AVAILABLE

1 V/G GASKETS	04112-96051	1 VALVE SPRING	90501-44777
1 STEM SEAL	90913-02042	1 KEEPER	90913-03013
1 SLEEVE	11461-44010		(round groove style)