

**TIFFIN PARTS, LLC**  
 Phone 1-800-219-6354 Fax 1-888-397-4794

|                                    |  |                     |                     |               |               |
|------------------------------------|--|---------------------|---------------------|---------------|---------------|
| <b>ENGINE KIT 140A<br/>(4CYL.)</b> | <b>5R TOYOTA</b> (with round port head and thrust washers) <b>LATE</b> |                     |                     |               |               |
|                                    | *****Piston & Ring Size Availability*****                              |                     |                     |               |               |
|                                    | <b>STD</b>   | <b>.50mm</b>        | <b>.75mm</b>        | <b>1.00mm</b> | <b>1.50mm</b> |
| <b>4 PISTONS</b>                   | 13101-44015  | 13103-44015         | 13104-44015         | 13105-44015   | 13107-44015   |
| <b>1 RING SET</b>                  | 13011-44062  | 13013-44062         | 13014-44062         | 13015-44062   | 13017-44062   |
| <b>CHROME RINGS</b>                | 13011-44062C   | 13013-44062C        | 13014-44062C        | 13015-44062C  | 13017-44062C  |
|                                    | *****Bearing Size Availability*****                                    |                     |                     |               |               |
|                                    | <b>STD</b>   | <b>.25mm</b>        | <b>.50mm</b>        | <b>.75mm</b>  | <b>1.00mm</b> |
| <b>1 MAIN BRG SET</b>              | 11702-44040  | 11704-44040         | 11705-44040         | 11706-44040   | 11707-44040   |
| <b>1 ROD BRG SET</b>               | 13202-44040  | 13204-44040         | 13205-44040         | 13206-44040   | 13207-44040   |
| <b>1 CAM BRG. SET</b>              | 11802-40010  |                     |                     |               |               |
| <b>4 PIN BUSHING</b>               | 90999-73064  |                     |                     |               |               |
| <b>1 OIL PUMP</b>                  | 15100-44011  |                     |                     |               |               |
| <b>1 O/H GASKET SET</b>            | 04111-96053  | (with timing gears) | 90.5 mm HEAD GASKET |               |               |
| <b>1 THRUST WASHER</b>             | 11011-38010  | SET                 |                     |               |               |
| <b>1 FREEZE PLUG KIT</b>           | FPK140   |                     |                     |               |               |
|                                    |  |                     |                     |               | <b>EK140A</b> |

|                        |             |                     |              |
|------------------------|-------------|---------------------|--------------|
| <b>4 INTAKE VALVE</b>  | 13711-44012 | (w/2 groove valves) |              |
| <b>4 EXHAUST VALVE</b> | 13715-44012 |                     |              |
| <b>8 VALVE GUIDE</b>   | 11122-44011 |                     | <b>VK140</b> |

|                        |             |                          |               |
|------------------------|-------------|--------------------------|---------------|
| <b>4 INTAKE VALVE</b>  | 13711-44013 | (w/single groove valves) |               |
| <b>4 EXHAUST VALVE</b> | 13715-44013 |                          |               |
| <b>8 VALVE GUIDE</b>   | 11122-44011 |                          | <b>VK140A</b> |

|                   |             |  |               |
|-------------------|-------------|--|---------------|
| <b>1 CAMSHAFT</b> | 13511-44040 |  |               |
| <b>8 LIFTERS</b>  | 13751-23012 |  | <b>CK140A</b> |

**MK140A MASTER KIT**

**OTHER PARTS AVAILABLE**

|                      |             |                       |                      |
|----------------------|-------------|-----------------------|----------------------|
| <b>1 V/G GASKETS</b> | 04112-96051 | <b>1 VALVE SPRING</b> | 90501-44777          |
| <b>1 STEM SEAL</b>   | 90913-02042 | <b>1 KEEPER</b>       | 90913-03013          |
| <b>1 SLEEVE</b>      | 11461-44010 |                       | (round groove style) |